

Start here.

a) Environmental considerations that may affect the expansion of the company would firstly be size & space which may ~~restrict~~ <sup>limit</sup> the growth of the company, the noise pollution which may affect local communities nearby.

b) Firstly structural issues to be considered would be the hierarchy structure in informing the management of the company, technical issues which can be the factors allocating money from ~~to~~ <sup>to</sup> government & product owners, as well as production. Personnel issues are ~~which~~ <sup>then making</sup> that of hiring workers/employers which is ~~is~~ <sup>profit</sup> for the company.