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a) There are many environmental considerations that may affect the expansion of the company. In a larger facility with more machinery ~~may~~ will use more electricity and that will cause more pollution. A larger facility means more products can be produced and if a Delivery Service is used more pollution is made by transporting the products to new locations and back to the market. In a larger facility with higher production rate more timber or resources are used, more waste is made more chemicals maybe used. All of these will have an environmental impact and must be considered before expanding the company.

b) There are many issues that must be considered prior to relocating and expanding. The structure of the company may be affected. This means the physical structure maybe affected with new machinery being installed and a new setup of the workshops. The structure may also mean the management structure. With a larger company more employees may be hired and so managers may need to be hired to control certain parts of the workshop floor. Support staff may also need to be hired in the office to handle the larger

company and so a support manager may need to be hired to keep the office working efficiently. These structural changes in the company must be considered prior to expanding. Technical changes must also be considered. There could be new machinery to increase mass production. Technical changes could require technical staff to operate the new machinery as well as computers to manage all the machines in the workshop. These technical changes must also be considered before expanding the company. One very important area that must be considered prior to the expansion in the company is personnel. With a larger company a change in structure ^{and} technical issues such as new machinery will have huge effects on the employees. A larger workshop could mean more employees must be hired to operate the workshop floor but a larger company also means new machinery could be installed that could cause job retrenching. A loss of jobs means leave entitlements must be given to the employee which can be very cost saving to the company. New machinery also means workers have to be trained to operate the machinery and new qualifications may be required for the employees.

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to use and repair the machinery. New employees may need to be hired to transport the products to the local market from the new location. All of these personnel changes and changes must be made to the management and all must be carefully thought out before the company expands. Other issues like customers at the local market may not want a large company there could affect costs. All issues have an effect on cost and so many considerations are thought out prior to expansion and relocation.

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