

Calculations:

Calculations-Cutting list for the legs:

1 leg= 250.4mm x 810mm

Inner bracing= 250.7mm x 200mm

Table top (MDF)= 16mm raw 2400mm x 1200mm

Insert (MDF)= 25mm raw 2400 x 1200

Leg bracing (Maple)= 1.5m

Therefore there are 4 legs and 2 inner bracing all timber for legs and leg bracing is maple. Hardware stores sell maple.

Cost and measurements:

Legs: I require 2 lengths of maple each length measuring 50 x 300 costing \$271.93, and there will only be a bare minimum of waste of 515mm.

Table Top: Require 2 sheets of MDF. One sheet 25mm 2400 x 1200 which costs

Timber Order:

Ordering timber for the legs was made from Unanderra Hardware Man I ordered two lengths of Maple 50 x 300 the reason for a large thickness and length is that Black Jack tables are very heavy and all the weight is all on the legs so they have to be of the best quality a also appearance plays a major in my timber choice.

I ordered my timber on the 2/12/01 and was delivered on the 12/01/02.

Selection & Justification of Materials, Components, Processes & Other Resources

Materials

Options	Choice	Justification
<u>Legs:</u> Maple Gum River Red Red Cedar	Maple	Durable and strong, has An excellent finish, holds Shape well, holds large Masses.
<u>Table top</u> MDF Plywood Chipboard Pine	MDF	Inexpensive, strong and Easy to work with does Not chip and crack easily.
<u>Arm Rest</u> Chipboard Pine Ply-wood MDF	Pine	Inexpensive, very easy to Work with.

The material used for my project was for the legs Maple because the overall effect I was looking for was an antique and old appearance. Maple is a very strong and durable type, which was needed to hold heavy materials.

For my tabletop I used MDF due to the fact that it is cheap and on the other hand is durable and very easy to work with which helps in making a large project.

The Armrest I used 5 strips of one-piece ply and MDF because it was very easy to bend and make a mould around my table and was inexpensive.

Evidence of Problem Solving

In a project of this nature problems are going to occur. In this section I will have documented the problems I have encountered and how I was able to solve them.

Problem one: When working on the inside of my H-legs I routed down too far which caused the brace of the legs to change. Therefore changes had to be made.

Resolution: Luckily the routing did not go all the way down so I had to re-measure the brace and make the routing join the brace evenly. My plan in the beginning was to only router the outside of the legs, however a lack of concentration as shown can almost destroy your job.

Problem two: While routing, the wheel that the router runs on stiffened up and required oil to loosen it up. However due to the stiffness of the wheel I burnt a black line down the side of the legs.