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## Question 17

a).

One of the biggest issues in industry today is pollution. Noise pollution is one of the biggest issues that will affect the business. The location will need to be away from residential areas such as in an industrial estate.

b). Relocating a business is a huge task that requires a lot of preparation to make the transition as economical as possible.

The business will firstly establish a layout of the new building so that when equipment is moved it is put directly to the correct position & so any required electrical/ducting is done prior to the equipment arriving.

The business must also have an economical layout so the new business will be more efficient than the previous work place.

Any hazards should be addressed before work starts in the work place including electrical, gas & building structure.

The company will also have to establish whether more employees are required, more training is required or even if less employees

will be required if equipment is being upgraded & technology replacing man. The business will also need to work out how much downtime the move will make & calculate how long this downtime will take to bring profits back to normal & start increasing profits. Any clients should be informed at least 2 weeks before the move as well as all employees being aware of the business situation with a few weeks notice of any changes. The company will also have to take into consideration of how the location will affect accessibility & whether or not product transport / freight will be regularly affected & if so a solution must be established.

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