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17.a. There are many environmental considerations that may affect the expansion of the company. These include pollution, waste management and harm to the environment. Examples of this include the amount of pollution ~~to~~ from transporting goods to the new location; the environmental impact of possible further travel to the location, the amount of waste that will increase and be generated by the move; as well as the waste production and management of a larger, more operative facility.

17.b. Relocating and Expanding a business, to a larger facility, in order to expand production; brings to point many issues, of both structure, ~~technical~~ ~~and~~ technicalities, as well as personnel. In order for this expansion to be feasible, these issues must be considered prior to expansion.

Structural issues that are relevant in achieving a feasible expansion, relate to management of the business. If production was to increase, the business would need a larger, more effective management structure, in order to achieve effective and sufficient management, of a larger operation. This may be achieved through many avenues, ~~such as~~ such as; the completion

of business management courses by managers, the hiring of more managers, the promotion of staff to managerial roles, the introduction of new procedures, or the implementation of a flat management structure. Considering these changes would allow for the expansion's feasibility to be determined.

An expansion in production, through relocation to a larger facility, would also present technical considerations. In light of a larger operation, more and/or new ~~the~~ technology would be required, in order to cope with the increased requirements and levels of production. This means that it would need to be purchased, which arises financial considerations. The ~~use and~~ ~~implementation~~ implementation of new technology may also require further training of employees. Considering technological issues in relation to expansion is essential, as it will allow assessment of ability and feasibility of expansion to occur.

The expansion would also bring ~~up~~ up personnel issues. Issues of personnel ultimately relate to staffing, in minimizing conflict, maintaining duty of care, transport, wages and working hours. As the operation, if successful, would be considerably larger, there would be more opportunity for conflict to occur. In order for the managerial positions, as well as employees,

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to maintain their duty of care; an extensive conflict resolution process ~~will~~ would be required. This would require managerial dedication, in formulating a process of ~~the~~ reconciliation, negotiation, mediation and arbitration, if needed be. Other issues in relation to personnel relate to transport, wages and working hours. These are significant considerations as employees keep the business working. With expanded operations, more would be asked of employees. This may be countered through methods of increasing wages and providing transport, as well as hiring new staff. These are significant considerations prior to expanding, as it will be able to be determined what would be required in relation to personnel, whether it be more staff, a conflict resolution process, more working hours, provision of ~~the~~ transport; or a combination of all.

Expanding production through relocation to a larger facility, presents many prior considerations of personnel, technicality and structure, such as; a larger management structure, new technology, hiring of staff and review of work hours, as well as review of wages and conflict resolution. These considerations would allow for it to be determined whether the goal of expanded production, through the method of facility relocation, is realistic, achievable and feasible, while determining significant requirements.

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